



# Tyfo® A

## Acrylic Finish Coat

### DESCRIPTION

Tyfo® A is a single component 100% acrylic exterior flat material that may be applied over Tyfo® Fibrwrap® Systems and other surfaces to provide a durable finish coating. The finish coating is flat and can be matched to any existing color.

### USE

This material is an excellent for exterior applications that require an acrylic finish.

### ADVANTAGES

- Excellent quality
- Exterior, 100% acrylic flat finish
- Excellent adhesion and weather resistance

### COVERAGE

Approximate coverage per coat is 150-200 ft<sup>2</sup>/gal (13.9-18.6m<sup>2</sup>/L) . Additional thicknesses or uneven surfaces will reduce the coverage.

### MIL THICKNESS

Wet 4.0  
Dry 1.75

### VISCOSITY

Package KU Viscosity is 95-100KU.

### VOC

Coating VOC is 102gm/L.

### FEDERAL SPECIFICATION

Meets Performance of TT-P-19 and TT-P-55.

### PACKAGING

Tyfo® A is packaged in one-gallon and five-gallon containers.

### SHELF LIFE

Two years in original, unopened and properly stored containers.

### STORAGE CONDITIONS

Store at 40° to 95° F (4° to 35° C). Avoid freezing. Keep the lids of the containers firmly closed. Material stored any length of time should be mixed to re-suspend any ingredients that may have settled.

### CERTIFICATE OF COMPLIANCE

- Will be supplied upon request, complete with state and federal packaging laws with copy of labels used.
- Material safety data sheets will be supplied upon request.
- Possesses measured V.O.C. of 2.4 lb per gallon (278.5g/L), per EPA method 24.

### HOW TO USE

#### THE TYFO® A FINISH COAT

### INSTALLATION

Tyfo® System to be installed by Fyfe Co. LLC trained and certified applicators. Installation shall be in strict compliance with the Fyfe Co. LLC Quality Control Manual.

### SURFACE PREPARATION

The composite surface to receive the Tyfo® A finish coating shall be free of any foreign substances at the time of installation. If used over Tyfo® Composites that have been allowed to cure for more than 72 hours, surface must be roughened for proper bond by light sanding or sandblasting.

### APPLICATION

The material can be applied by brush, roller or airless sprayer. Apply coating evenly while maintaining a “wet edge” to prevent lapping. Application equipment must be cleaned immediately after application with soap and warm water.

### THINNING

Tyfo® A finish coating is manufactured to be used at package consistency. If specific conditions exist where thinning is desired, thin with water not to exceed 1/2 pint per gallon of finish coat.

### LIMITATIONS

Application temperature of the finish is 50° to 95° F (10° to 35° C). DO NOT THIN; solvents will prevent proper cure.

### CAUTION!

### SAFETY PRECAUTIONS

Read material Data Sheets for both components prior to use. Use only with adequate ventilation. Do not expose to rain, dew, other moisture or extreme temperature changes for a minimum of 48 hours. Do not apply when surface or air temperature is below 50° F, or when temperatures are expected to fall below 50° F within 24 hours. Do not use this product without taking all appropriate safety measures associated with its application to prevent damage and injuries. **If you do not fully understand these warnings, do not use this product.**

### EPOXY COMPONENT PROPERTIES

Color	As required for the particular application
Pot Life	4 hours at 70° F (21° C)
Drying Time	Touch - 1 hour at 70° F (21° C) To Recoat - 6-8 hours at 70° F (21° C) Cure - 7 days

## MATERIAL PROPERTIES

PROPERTY	ASTM METHOD	TYPICAL TEST VALUE
Reflective	ASTM E-97	90.9
Contrast Ratio @ 4 mils	ASTM D-2845	0.97
QOV Chalk Rating	ASTM D-659	9
Gloss Retention @ 85° F (29° C)	ASTM D-523	Initial 7.8 Final 6.6
Viscosity	ASTM D-3359A	5A

### FIRST AID

May be irritating to the eyes and skin. Avoid contact with eyes and skin. In case of eye contact, flush with clean, warm water for at least fifteen minutes and immediately seek medical attention. Avoid breathing vapor or mist. If the material is inhaled, comes in contact with skin or eyes, or is ingested, remove immediately to fresh air. Treat symptomatically and seek immediate medical attention. Wash skin thoroughly after contact. Do not take internally.

### CLEANUP

Tools and equipment may be cleaned with soap and warm water. Clean promptly after use. Dried or hardened material is difficult to remove. Dispose of unused materials in an approved manner with local regulations.

### SHIPPING LABELS CONTAIN

- State specification number with modifications, if applicable
- Component designation
- Type, if applicable
- Manufacturer's name
- Date of manufacture
- Batch name
- State lot number, if applicable
- Directions for use

**KEEP CONTAINER TIGHTLY CLOSED.  
NOT FOR INTERNAL CONSUMPTION.  
CONSULT MATERIAL SAFETY DATA SHEET  
(MSDS) FOR MORE INFORMATION.  
KEEP OUT OF REACH OF CHILDREN AND  
UNQUALIFIED PERSONNEL.  
FOR INDUSTRIAL USE ONLY.**

## Fyfe Co. LLC

"The Fibrwrap® Company"

Nancy Ridge Technology Center

6310 Nancy Ridge Drive, Suite 103, San Diego, CA 92121

Tel: 858.642.0694 Fax: 858.642.0947

E-mail: [info@fyfeco.com](mailto:info@fyfeco.com) Web: <http://www.fyfeco.com>

**Statement of Responsibility:** The technical information and application advice in this publication is based on the present state of our best scientific and practical knowledge. As the nature of the information herein is general, no assumption can be made as to the product's suitability for a particular use or application, and no warranty as to its accuracy, reliability or completeness, either expressed or implied, is given other than those required by State legislation. The owner, his representative or the contractor is responsible for checking the suitability of products for their intended use. Field service, where provided, does not constitute supervisory responsibility. Suggestions made by the Fyfe Co., either verbally or in writing, may be followed, modified or rejected by the owner, engineer or contractor since they, and not the Fyfe Co., are responsible for carrying out procedure appropriate to a specific application.